

| rotations per minute | | | | | | |
|----------------------|-------|-----------|-----------------|--------|-----------|------|
| diam. ø | steel | cast iron | stainless steel | copper | aluminium | wood |
| 14 | 580 | 400 | 300 | 790 | 900 | 3000 |
| 16 | 550 | 365 | 275 | 730 | 825 | 3000 |
| 17 | 500 | 330 | 250 | 665 | 750 | 3000 |
| 19 | 460 | 300 | 230 | 600 | 690 | 3000 |
| 20 | 440 | 290 | 220 | 580 | 660 | 3000 |
| 21 | 425 | 280 | 210 | 560 | 635 | 3000 |
| 22 | 390 | 260 | 195 | 520 | 585 | 3000 |
| 24 | 370 | 245 | 185 | 495 | 555 | 3000 |
| 25 | 350 | 235 | 175 | 470 | 525 | 2700 |
| 27 | 325 | 215 | 160 | 435 | 480 | 2700 |
| 29 | 300 | 200 | 150 | 400 | 450 | 2700 |
| 30 | 285 | 190 | 145 | 380 | 425 | 2400 |
| 32 | 275 | 180 | 140 | 380 | 410 | 2400 |
| 33 | 260 | 175 | 135 | 345 | 390 | 2400 |
| 35 | 250 | 165 | 125 | 330 | 375 | 2400 |
| 37 | 240 | 160 | 120 | 315 | 360 | 2400 |
| 38 | 230 | 150 | 115 | 300 | 345 | 2400 |
| 40 | 220 | 145 | 110 | 290 | 330 | 2100 |
| 41 | 210 | 140 | 105 | 280 | 315 | 2100 |
| 43 | 205 | 135 | 100 | 270 | 305 | 2100 |
| 44 | 195 | 130 | 95 | 260 | 295 | 2100 |
| 46 | 190 | 125 | 95 | 250 | 285 | 2100 |
| 48 | 180 | 120 | 90 | 240 | 270 | 2100 |
| 51 | 170 | 115 | 85 | 230 | 255 | 2000 |
| 52 | 165 | 110 | 80 | 220 | 245 | 2000 |
| 54 | 160 | 105 | 80 | 210 | 240 | 2000 |
| 57 | 150 | 100 | 75 | 200 | 225 | 2000 |

| rotations per minute | | | | | | |
|----------------------|-------|-----------|-----------------|--------|-----------|------|
| diam. ø | steel | cast iron | stainless steel | copper | aluminium | wood |
| 59 | 145 | 100 | 75 | 195 | 225 | 2000 |
| 60 | 140 | 95 | 70 | 190 | 220 | 2000 |
| 64 | 135 | 90 | 65 | 180 | 205 | 1800 |
| 65 | 130 | 85 | 65 | 175 | 200 | 1800 |
| 67 | 130 | 85 | 65 | 170 | 195 | 1800 |
| 70 | 125 | 80 | 60 | 160 | 185 | 1800 |
| 73 | 120 | 80 | 60 | 160 | 180 | 1800 |
| 76 | 115 | 75 | 55 | 150 | 170 | 1500 |
| 79 | 110 | 70 | 55 | 140 | 165 | 1500 |
| 83 | 105 | 70 | 50 | 140 | 155 | 1500 |
| 86 | 100 | 65 | 50 | 130 | 150 | 1200 |
| 89 | 95 | 65 | 45 | 130 | 145 | 1200 |
| 92 | 95 | 60 | 45 | 120 | 140 | 1200 |
| 95 | 90 | 60 | 45 | 120 | 135 | 1200 |
| 98 | 90 | 60 | 45 | 120 | 135 | 1200 |
| 102 | 85 | 55 | 40 | 110 | 130 | 1000 |
| 105 | 80 | 55 | 40 | 110 | 120 | 1000 |
| 108 | 80 | 55 | 40 | 110 | 120 | 900 |
| 111 | 80 | 50 | 40 | 100 | 120 | 900 |
| 114 | 75 | 50 | 35 | 100 | 105 | 900 |
| 121 | 75 | 50 | 35 | 95 | 95 | 900 |
| 127 | 65 | 45 | 30 | 90 | 90 | 800 |
| 133 | 60 | 40 | 25 | 85 | 85 | 800 |
| 140 | 60 | 40 | 25 | 85 | 85 | 800 |
| 146 | 55 | 35 | 25 | 75 | 75 | 800 |
| 152 | 55 | 35 | 25 | 75 | 75 | 800 |